





### The MX Series ▼

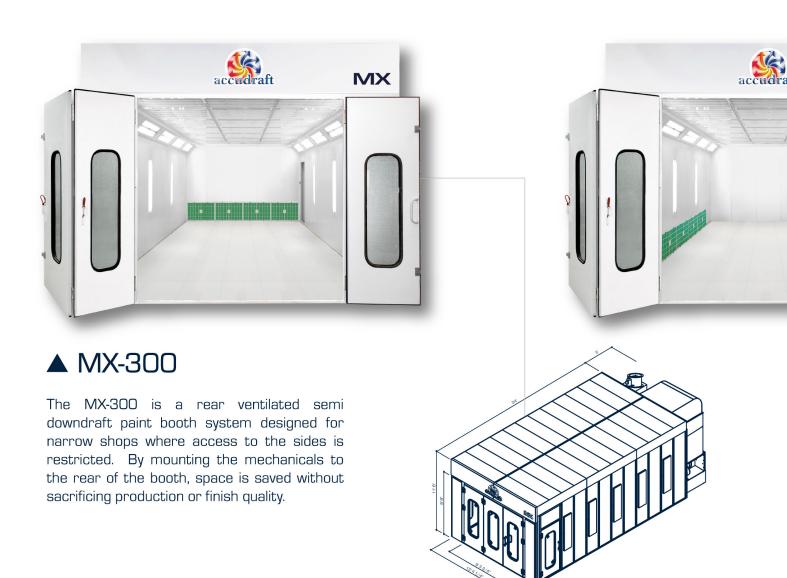
The MX-300, 400, & 600 provide the most options and flexibility when installing a new paint booth. All models include the same basic structure and control features. They only differ in their draft pattern and placement of air mechanicals. No matter what shape and size you need your paint booth, the MX series has the answer.

### MX Series Breakdown:

MX-300 = Semi Downdraft

MX-400 = Side Draft

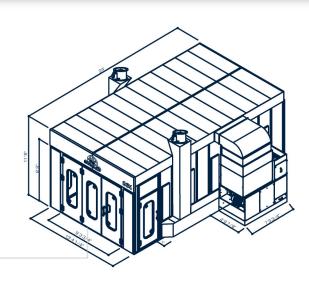
MX-600 = Downdraft





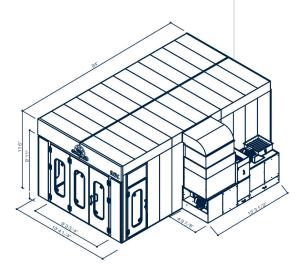
### ▼ MX-400

The MX-400 is a side draft paint booth system that draws air downward through the ceiling and out the side walls. Exhaust is achieved from the sides and the intake mechanicals can be placed on either side of the paint booth to save room in length.









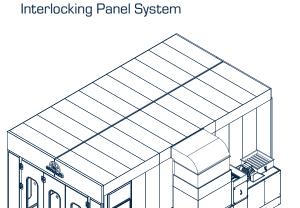
### ▲ MX-600

The MX-600 is a downdraft paint booth system that draws air from the ceiling and pulls it straight down through a pit in the concrete. Exhaust and Intake mechanicals can be placed anywhere around the paint booth. Reinforced steel grates in the floor provide a driveable surface. The MX-600 is also available in a pitless downdraft design if it is purchased with a raised steel basement with drive-up ramps.

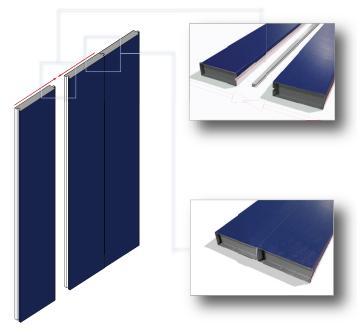




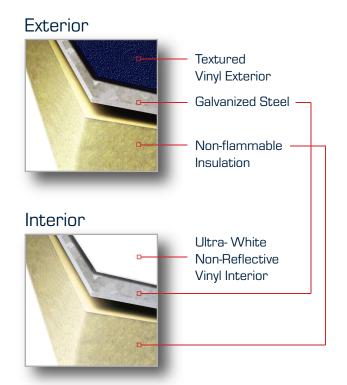
### Insulated Simple Joint Construction



Accudraft MX Spray Booth



The tongue & groove interlock system creates a workspace with up to four times the integrity of ordinary spray booths. Galvanized steel and industrial PVC coatings provide the highest grade of durability and outdoor weather resistance available. The tongue & groove panel design also produces a neat & clean finish free of bolts or screws.



### Industrial Vinyl Coating

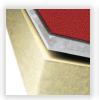
Interior & Exterior

- Galvanized Steel ·
- Chemically Bonded PVC Coating (Interior & Exterior) •
- Manufactured & Shipped with Protective Polyethylene Coating ·
  - 48 Inch Interlocking Male & Female Panels
    - Insulated Dual Skin Construction
      - Non-flammable Insulation
  - Meets National Fire Protection Requirements (NFPA Compliant)

### Available Exterior Colors:









Accudraft Blu™

Ultra White™

Furia™

Grigio™





### Workspace Lighting

Daylight Corrected Illumination

- Shadowless Lighting Design
- · 45° Inclined Upper Light Banks
- · 48" Vertical Wall Lights (recessed)
- · (12) Four-tube Light Fixtures Total\*
- \*Amount may vary if workspace is extended or shortened







(8) 45° Upper Gable Lights (Standard)

(4) Recessed Vertical Wall Lights







Class 1 Division 2 Rated light fixtures protect against potentially explosive materials. Inside accessibility allows easy tube changes from inside the workspace. If a light door is open, the light fixture will automatically shut off the user's spray gun to prevent any potentially hazardous fumes from being introduced while the fixture is being serviced. Inside accessibility also allows for more installation flexibility. The system can be installed in a shop corner or up against existing structures since space is no longer needed to access the outside of the light fixture.



Explosion Proof Light Flxtures

- Vinyl Coated
- Hinged Inside-Access Glass Lenses -
- T-8 Energy Efficient Bulbs Included •
- Daylight Corrected for Superior Color Matching
  - Class I: Div. II Rated -
    - ETL Listed



### Airflow Pattern ▼

Each MX model features a unique airflow pattern designed to draw overspray away from the paint surface and towards the exhaust points. 5-Micron ceiling filtration ensures a contaminant-free environment, while intake and exhaust fans produce a strong current of air throughout the workspace.

# EZ-Clips ► Tool Free Ceiling Access

All models include EZ-Clip ceiling filtration system. EZ-Clips allow for fast and tools-free ceiling filter changes. Changing ceiling filters can be completed in less than 30 minutes and can be performed by one person.

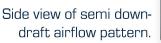






Airflow on the MX-300 is designed to move from the ceiling across the length of the vehicle and towards the rear of the paint booth.









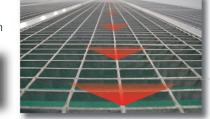


## ▲ Ceiling Filtration

- · 5-Micron Downdraft Diffusion Ceiling
- · Full Width Ceiling Filtration
- · EZ-Clip Change Out System







### ■ Adjustable Vanes

Re-adjustable Microtag Winglets

EvenFlo<sup>TM</sup> downdraft balancing vanes allow the MX-600 to draft evenly across the entire exhaust pit or basement. No more uneven drafts or dead spots.



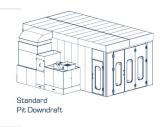
### **▲** MX-400

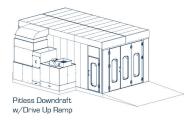
The MX-400 diverts the airflow to the sides of the booth, offering two points of exhaust and even circulation. Any overspray is drawn out to the sides and away from the vehicle, ensuring a clean application environment.



### ▲ MX-600

The fully downdraft MX-600 keeps your workspace clean by channeling the airflow from the ceiling through a pit and tunnel system embedded in the concrete floor. Airflow creates a tight envelope around the entire vehicle and pulls any overspray or contaminants straight down.







Depending on model, exhaust is achieved in different places around the workspace and each carries a different size blower or combination of blowers. See exhaust and intake arrangements (next page). Mechanical areas are highlighted in red.



### Exhaust Mechanicals

Tube Axial or Turbine Design

- 10.000 CFM ·
- Non-Sparking (Certified for Hazardous Location)
  - (1) 30" Diameter Tube Axial Fan on MX-300 •
  - (2) 24" Diameter Tube Axial Fans on MX-400
- 500 Millimeter Backward Inclined Turbine on MX-600

### Integrated Intake & Heat Recycle

All MX models carry the same intake system. Integrated heat recycling connects intake and exhaust in one compact unit and provides the highest form of heat efficiency possible. Direct fired heat gives the KD mechanical group up to 98% fuel efficiency. This means that almost 100% of the gas being used is actually turning into heat. No more inefficient fume chimneys or heat exchangers and no more high/low temperature swings. Maintainable temperature accuracy can approach ±1°F.

High efficiency motors and turbines allow the KD mechanical group to move 10,000 CFM. This means that the entire cubic volume of the paint booth workspace is exchanged almost 3 times every minute.\*

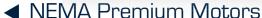
\*Volumetric exchanges based on MX starting size (24'x13' 4 1/4"x11' 6") [LWH]











Weg® NEMA Premium Efficiency Motors

- · Weg TEFC Motors
- · Fan Cooled Cast Iron Body
- Re-greasable Ball Bearings
- . 3 Phase 240V or 48∩V
- Rated for Continous Operation
- · Designed for Dusty Environments

### Burner

- Computerized Burner Controls
- Direct Fire 98% Heating Efficiency
- 1.2 Million Btu/hr (1.5 Million+ available)
- Stainless Steel Burner Constuction
- · Natural Gas or Propane Fuel



### 10,000 CFM 10,000 CFM Centrifugal Intake Fan

Forward Curve Intake (Reduces Noise in the Workspace) Non-Sparking (Certified for Hazardous Location)





# MX

# Superior Build Quality ▶

Welded Structural Steel

- · Welded steel door frames
- · No flimsy sheet metal parts
- · No field work or fabrication required by installers

Welded Upper Threshold Supports 🔻







### ▼ A Bit of History

The Crossroads of Technology and Old-World Craftsmanship

Accudraft's signature structure has been a symbol of its unparalelled quality for over 35 years. Build quality is the cornerstone around which all Accudraft products are engineered and it's place in the product stems from the origins of the company itself.

Accudraft products originated near the town of Arezzo, a region in Italy known for its artisan or "artigiano" roots in metalworking. During industrialization, local craftsmen brought their passion for superior quality to the foundries and industrial factories. Whether the finished product was an industrial machine or a piece of jewelry, the end result was a high quality commodity that people could see and feel. This became the cultural signature of the region and back in 1977, it ended up shaping every step of production on the first ever Accudraft spray booth.

After more than 35 years, each main door assembly is still individually test mounted in the factory before it is dismantled, crated, and shipped.





### Superior Build Quality

Heavy Duty Hardware







# Nylon Axis Hinges

Heavy Duty Capacity. Easy Operation.

- Nylon on Nylon Isolation Bushings ·
  - Smooth Swinging Motion
    - Maximum Durability
    - Hardened Fasteners ·
  - Threaded Plate Steel Supports

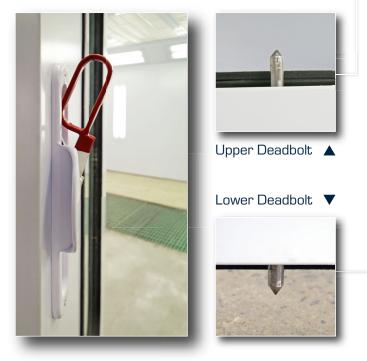
Accudraft's welded steel door structure, internal lock mechanics, and wire mesh reinforced glass windows create a very rugged door system, and nylon axis hinges allow them to be swung with the touch of a finger. For the user, operation is light as a feather and doors can be fully opened in a matter of seconds. All rotation points are engineered using nylon bushings, giving the doors an unmatched lifespan. Doors will open thousands of times over decades of use before any bushings need replacement.



# Integrated Door Seals

Built-In Door Locking Mechanism

- Integrated Dead Bolts
- Factory Tight Doors
- Flush Mount Red Handles ·
  - Neat & Clean Finish



Internally constructed door lock mechanisms provide proper closure. Lesser systems provide rods mounted on the outside of the door panel with simple straps or bars. Accudraft's integrated red handles ensure that the user cannot tamper with the door's integrity and also ensures protection from overspray and damages caused by vehicles or tools bumping into the locking mechanism. Deadbolts have pre-punched slots in the upper and lower threashold to ensure the doors are closing properly.





### Superior Build Quality

Heavy Duty Hardware



Easy Grip Handles

Oversized Heavy Duty Steel Handles

- Formed Tubular Steel ·
- 1/8" Welded Anchor Plates .
- Extra Large Size for Easy Grabbing .
- Ultra-White Powder Coated Finish .





1/2" Wire Mesh

1/4" Thick Glass ▼



# Georgian Safety Glass

1/4" Reinforced Glass Windows

- Full Height Windows in Every Door ·
  - Superior Glass Strength .
  - Quarter Inch Thick Glass .
  - Embedded Wire Reinforcement .
    - Included on Man Access Door ·
- Included On Any Optional Wall Windows .

### Nylon Roller Catches



Accudraft spring latches are designed to release in the presence of sudden over-pressurization of the workspace or in the event of an explosion. Elongated fastener slots and adjustable spring tightness alllow for proper alignment between male and female pieces. Nylon lined rollers prevent wear over thousands of trips in and out of the work area and provide a smooth, quiet operation. No loud clangs or ugly refrigerator-style latches to slam open and shut. A simple click and a thump lets the user know the door is properly shut.











### ▼ SmartPad™ Controls

- · Digital PLC Control Panel
- · Digital Pressure Control
- · Softstart Feature Starts Exhaust Motor Gradually



Variable Frequency Drive System

- Save 30% or More on Electric Usage ·
  - Automatic Pressure Control •
- May Qualify For Government Energy Rebates\* •
- \* Restrictions Apply. All Installations may not qualify. Rebate percentages may vary.



The SmartPad™ control panel is pre-

designed to run Xcelerators. The

Xcelerator package is an optional

upgrade designed for finishing speed.

32 filtered jet nozzles with up to

3000 feet per minute air speed

expedite the finishing process.

**Xcelerator Controls** 





# Fast Temperature Rise

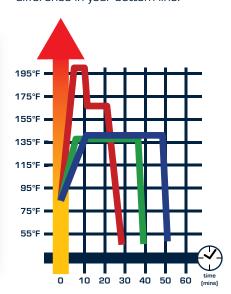
Direct fire heat processing ramps the initial temperature up much faster and achieves faster surface temperature on the substrate being cured. Faster temperature speeds can translate to increased job production and can make a huge difference in your bottom line.



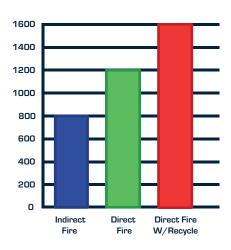
### Direct Fire w/Heat Recycle

Direct fire heating with up to 90% heat recycle and built-in auto-tune heat functions keep your system working at peak energy efficiency. Your cycle time will decrease and your facility will yield more completed jobs every week. Costs per job are reduced and profits are increased.





### Jobs Per Year\*



<sup>\*</sup>Calculations are estimated and increases in production are not guaranteed.





### Work Phase >

Prep, Spray, Flash

The MX series provides a clean and comfortable work environment during the work phase. The user can prepare the job, mask, apply coatings and flash off during this phase. The mechanical group performs at full power, providing a strong draft and positive pressure. This ensures a clean workspace by pushing dust and dirt away from doorways & seals. High airflow provides efficient overspray removal and complies with both EPA & OSHA regulations for spray application environments.



# **MX**

### Cure Phase

High Temperature Drying

During the cure or "bake" phase, air is heated to recommended the coating's temperature. Air is recycled past the burner for heating speed and maximum efficiency. The curing phase is divided into two distinct processes. The first is a pre-heating process that introduces extremely hot air to get the metal or substrate to the proper temperature. Once that temperature is reached, a lower secondary temperature is throughout the remainder of the cure phase.

### Cool Down

Cools & Hardens

Technically the final stage of curing, the cool phase brings the coating and substrate temperature down to further solidify and harden the coating. Cooling is essential to good finishing and the workspace must be cooled in order for the user to work comfortably on the next job. With anywhere between 10,000 and 20,000 cubic feet of air exchanged every minute, the MX cools very quickly and keeps jobs moving fast.







# Product Comparison Chart V

MX™ (Maxdraft) Series

Features	MX-300	MX-400	MX-600
Single Skin Wall Type	Dual Skin	Dual Skin	Dual Skin
Airflow CFM	10,000	10,000	10,000
Draft Pattern	Semi Down (Rear)	Side Down	Downdraft
Exhaust Mechanicals	30" Tube Axial	(2) 24" Tube Axial	500 Millimeter Turbine
Exhaust HP	5 HP	(2) 2 HP	7.5 HP
Intake Unit	KD-500	KD-500	KD-500
Intake HP	7.5 HP	7.5 HP	7.5 HP
Heating Power	1,200,000 Btu/hr	1,200,000 Btu/hr	1,200,000 Btu/hr
Heat Recycle	0 - 80%	0 - 80%	0 - 80%
Fixture Size / Tubes	48 Inch - 4 Tube	48 Inch - 4 Tube	48 Inch - 4 Tube
Lighting Power (W)	128 Watts / Fixture	128 Watts / Fixture	128 Watts / Fixture
Upper Angled Lighting	8*	8*	8*
Wall Lighting	4*	4*	4*
Fixture Orientation	Vertical	Vertical	Vertical
Ceiling Filter System	Full Width - 5 Micron		
	Tall Wideli - 3 Wildi off	Full Width - 5 Micron	Full Width - 5 Micron
Ceiling Filter Access	EZ-Clip	Full Width - 5 Micron  EZ-Clip	Full Width - 5 Micron  EZ-Clip
Ceiling Filter Access Waterborne			EZ-Clip
	EZ-Clip	EZ-Clip	EZ-Clip Add Xcelerator™
Waterborne	EZ-Clip Add Xcelerator™	EZ-Clip Add Xcelerator™	EZ-Clip Add Xcelerator™ SmartPad™
Waterborne Controls	EZ-Clip  Add Xcelerator™  SmartPad™	EZ-Clip  Add Xcelerator™  SmartPad™	EZ-Clip Add Xcelerator™ SmartPad™
Waterborne Controls Exhaust VFD's	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD	EZ-Clip  Add Xcelerator™  SmartPad™  (2) Exhaust VFD's	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD
Waterborne Controls Exhaust VFD's Starting Length (ft)	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD	EZ-Clip  Add Xcelerator™  SmartPad™  (2) Exhaust VFD's	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD
Waterborne  Controls  Exhaust VFD's  Starting Length (ft)  Starting Width (ft)	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD  24  13	EZ-Clip  Add Xcelerator™  SmartPad™  (2) Exhaust VFD's  24  13	EZ-Clip  Add Xcelerator™  SmartPad™  (1) Exhaust VFD  24

<sup>\*</sup> Quantity of light fixtures at starting length. Quantities may change if workspace length is extended or reduced.



# Worldwide Automotive Finishing Products



SAIMA of North America Inc. | Randolph, New Jersey 07869 | [800] 524-0340 info@accudraftpaintbooths.com | www.accudraftpaintbooths.com



YEARS

Of North America

Scan

